



RUBBER PARTS CATALOG® FLUIDLASTIC MOUNTS & SURFACE-EFFECT MOUNTS

VIBRATION, SHOCK & MOTION CONTROL

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SOLUTIONS - FOR A WORLD IN MOTION

We offer standardized products to meet most applications. Some control problems, however, require specialized solutions such as a custom-designed mount or a combination of LORD products. Our experts in vibration and noise control can analyze your individual requirements and provide you the most effective and affordable solution ... Ask Us How.

SURFACE EFFECT MOUNTS



Surface-Effect Mounts combine surface-effect damping principles with traditional rubber-bonded-to-metal technology. The result is a soft mount capable of providing effective damping over large deflections and a wide range of frequencies. As cab and engine mounts in on- and off-highway vehicles, Surface-Effect Mounts meet the most demanding requirements for vibration isolation and noise attenuation while controlling motion.

Compression Load Range: 3,115 - 6,987 N (700 - 1,570 lbs)

SANDWICH MOUNTS - FLEX-BOLT[™]



Efficient power transmission and driveline component durability are among powertrains designers' most important concerns. Increased durability and up-time are two characteristics demanded by purchasers of today's complex and expensive machinery. These demands can only be met with reliable, trouble-free, smooth-running powertrains free from damaging loads that compromise component life.

Compression Load Range: 27 - 59,808 N (6 - 13,440 lbs) Shear Load Range: 4.45 - 7,476 N (1 - 1,680 lbs)

TWO-PIECE MOUNTS



LORD Two-Piece Mounts are designed for applications involving severe dynamic forces in the static load direction, as well as the rebound direction. Travel is limited in both directions by rubber in compression that provides snubbing.

Compression Load Range: 178 - 15,352 N (40 - 3,450 lbs)

PLATEFORM MOUNTS



LORD Plateform Mounts provide effective isolation against vibration. The contour of the flexing element was developed to provide uniform stress distribution. This, plus high strength bonding and the use of specially compounded elastomers, provides maximum service life.

Compression Load Range: 2 N - 2,225 N (0.5 - 500 lbs)

MACHINERY MOUNTS



LORD Machinery Mounts are designed to support heavy equipment and isolate intermittent or continuous vibration. The result is greater machine accuracy, longer service life, smoother operation and reduced maintenance. These mounts are available in four types to suit different needs.

Compression Load Range: 223 - 33,375 N (50 - 7,500 lbs)

CONICAL MOUNTS



LORD Conical Mounts provide effective vibration isolation and noise attenuation with a simple, robust mount design. Consistent performance, high load bearing capabilities and a choice of radial stiffness characteristics are key features of these mounts. For more demanding vibration and noise reduction requirements, LORD integrates Conical Mounts with surface-effect technology to form an advanced control solution known as Surface-Effect Systems.

Compression Load Range: 801 - 11,392 N (180 - 2,560 lbs)

CENTER-BONDED MOUNTS



LORD Center-Bonded Mounts isolate vibration, control shock and reduce noise due to structure borne vibrations. Available in a full range of rated load capacities and able to withstand shock loads of 10 g's, these mounts effectively protect equipment and improve operator comfort. They are ideal for automotive, marine, railroad and industrial markets.

Compression Load Range: 334 - 9,345 N (75 - 2,100 lbs)

BINOCULAR/SPLIT MOUNTS



LORD Binocular/Split Mounts are designed for applications involving severe dynamic forces in the static load direction, as well as the rebound direction. Travel is limited in both directions by rubber in compression that provides snubbing.

Compression Load Range: 4,450 - 6,675 N (1,000 - 1,500 lbs)

GROMMET ISOLATORS



LORD Grommet Isolators provide effective, economical vibration isolation for light loads. They are suitable for commercial and military applications including computers, disk drives, business machines, precision instrumentation and general industrial equipment.

Compression Load Range: 4 - 27 N (1 - 6 lbs)

BUSHINGS



LORD Center-Bonded Bushings and Square-Bonded Bushings are used in applications where the absorption shock, attenuation of noise, reduction of wear and elimination of lubrication is required.

Compression Load Range: 890 - 41,385 N (200 - 9,300 lbs)

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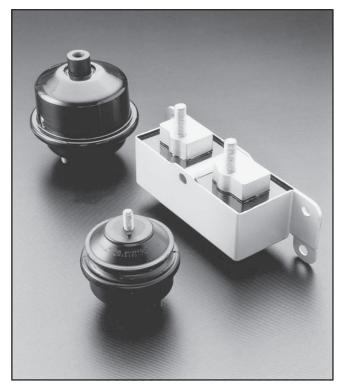


FLUIDLASTIC MOUNTS

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VIBRATION, SHOCK & MOTION CONTROL



Fluidlastic[®] Mounts

Introducing a new generation of mounts. Fluidlastic® Mounts combine rubber and fluids to provide vibration isolation and noise reduction measurably better than conventional mounts. They also provide greater versatility because the mounts are tuned to precisely match application requirements. This new generation of mounts will help you solve tough vibration and noise problems.

Three-In-One Performance

The Fluidlastic Mount is three mounts in one depending upon the frequency and amplitude of the excitation. First, it's a spring providing basic load and motion capability to the system. Second, it's a damper providing restricted motion at or near resonant conditions. And thirdly, it's a tuned absorber providing superior isolation at a specific frequency.

Fluidlastic Mounts are rubber mounts which encapsulate a fluid that flows through a variety of ports and orifices depending upon the dynamic characteristics needed (see Figure 1). The result is a very versatile and effective vibration isolator.

Why They Out-Perform Conventional Rubber Mounts

The Fluidlastic Mount concept allows the use of a softer mount for better isolation of vibration and uses internal fluid damping to reduce motions at resonant conditions or shock inputs. Fluidlastic mounts offer tuneable damping. The level of damping and the frequency where the peak damping occurs can be specified. A variety of fluids and orifice configurations create this damper effect. The fluid provides damping in the amplification region, as well as very low damping in the isolation region.

Another important feature of the Fluidlastic Mount is a conveniently packaged tuned absorber. Fluid movement within the mount as it is deflected becomes a tuned mass at a specific frequency or frequency band. This absorber effect is accomplished by the porting and geometry of the fluid path within the mount. The result is a dynamic stiffness that is considerably softer than the static stiffness for that frequency range. This feature is especially useful in improving isolation of noise or vibration at a predominant frequency.

LORD Corporation's design experience along with our test and analytical capability makes LORD the leader in the field of a new generation of mounts. Contact LORD Engineering to review your job application requirements.

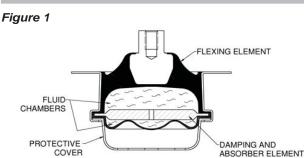


Figure 1		
_	FLI	EXING ELEMENT
FLUID CHAMBERS		
PROTECTIVE COVER		DAMPING AND ABSORBER ELEMEN

Product Line	Rated Load Range (Ib)	Typical Applications
J-18569	200-400	Cab Mounts
FL-1002	250-920	Gen Sets

A part's listing in this catalog does not guarantee its availability.

Need assistance with selecting the right mount for your application? CALL US @ 800.657.0747 Ask for Engineering

Offering thousands of standard industrial rubber products and innovative "low" and "high" tech custom elastomeric products.

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SURFACE-EFFECT MOUNTS

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Need pricing or current inventory?

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Surface-Effect Mounts

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Surface-Effect Mounts combine surface-effect damping principles with traditional rubber-bonded-to-metal technology. The result is a soft mount capable of providing effective damping over large deflections and a wide range of frequencies. As cab and engine mounts in onand off-highway vehicles, Surface-Effect Mounts meet the most demanding requirements for vibration isolation and noise attenuation while controlling motion.

The systems feature a damper pack containing an elastomer that comes in contact with a sliding surface, producing both hysteretic and friction damping. When conventional mounts are unable to satisfy vehicle requirements, Surface-Effect Mounts can successfully control noise and vibration for improved ride comfort and enhanced product performance and maintainability.

Features and Benefits

- A smoothly damped response at low and medium frequencies with isolation at high frequencies. Natural frequency is 6 Hz at rated load.
- Amplitude sensitive, responding to larger motions with greater damping forces
- Speed mount optimization and vehicle development by allowing easy in-the-field adjustment of damping and small displacement decoupling
- Accommodate a wide range of rated loads
- Withstand R.O.P.S. loads with the addition of support rings. Further non-standard support rings for special applications are available.
- Offer optimal tuning through the modular spring/ damper assembly for ride comfort and motion control
- Exhibit long, highly reliable service life

The on-site adjustable damping and decoupling capabilities of the mounts offer unique advantages in terms of reducing development/testing time and minimizing the cost of systems optimization. Adding or removing damping disks within a mount's surface-effect pack changes the contact area and amount of damping for adjustment of prototype mounts.

Surface-Effect Mounts are simple in construction, and the absence of pressure seals and fluids eliminates the possibility of leaks common with hydraulic mounts. In accelerated durability tests, these mounts have successfully passed more than 11 million cycles (the equivalent of 3 million kilometers or 2 million miles of Class 8 truck cab service) without significant wear.

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SURFACE-EFFECT MOUNTS

SPECS & DRAWINGS

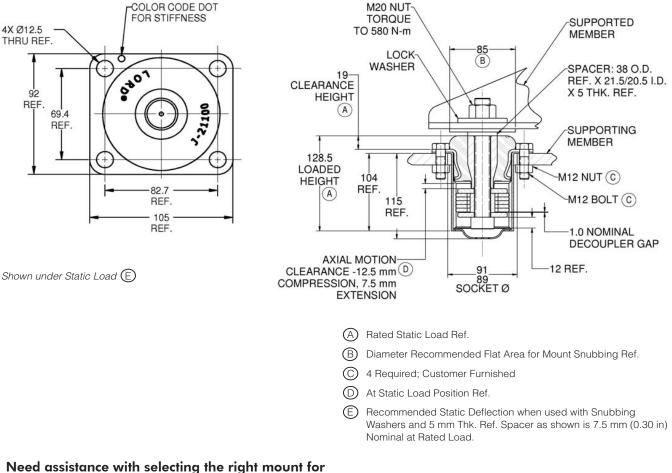
LORD

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Specifications and Dimensions

	Rated	Axial		ted	Axial Sta	atic Stiff-	Radial St	atic Stiff-	Reco	mmende	d Bolt Infor	mation
Part Number		Load		Static ction	ne	SS	ne	SS	Si	ze	Grade	or Class
	lb	N	in	mm	lb/in	N/mm	lb/in	N/mm	English	Metric	SAE J429	SAE J1199
SE-1100-1	700	3115	0.30	7.5	1770	310	6850	1200	3/4	M20	8	10.9
SE-1100-4	1140	5073	0.30	7.5	2860	500	11420	2000	3/4	M20	8	10.9
SE-1100-7	1570	6984	0.30	7.5	3950	690	16000	2800	3/4	M20	8	10.9

Typical Installation



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your application?

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NOTES:

SKETCH:

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APPLICATION SELECTION GUIDE

Actuators Actuators Actuators Actuators Cabs Computer & Accessories Actuators Actuators Conneyors Actuators Actuators Actuators Delicate Equipment Actuators Actuators Actuators	:																		
Accessories • • •	•						•								•	_			
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Drive Lines											•				•		•	•	•
Electronics • •										•				•			•		
Engines • •	•	•	•	•	•	•			•	•	•				•		•	•	•
Engine Gen/Pumps sets	•	•	•		•	•			•	•	•		•	•	•	_	•	•	•
Fans/Blowers • • •	•	•	•		•	•			•	•	•	•	•	•	•		•	•	•
Heating/Cooling Units	•	•			•	•			•	•	•	•	•	•	•		•	•	•
Instruments & Gauges									•	•				•					
Machinery - Pundy, Printing, Milling, Presses	•	•	•		•	•	•	•	•	•	•	•	•	•	•		•		•
Motors Electric	•	•	•		•	•			•	•	•	•	•	•	•		•		•
Pumps. Compressors	•	•	•	•	•	•			•	•	•	•	•	•			•	•	•
Shakers/Vibrators	•	•	•		•	•	•	•	•	•	•	•	•	•	•				
Vehicle Accessories • • •	•	•	•	•	•	•			•								•	•	•

RUBBER PARTS CATALOG

Manufacturing	Adhesive Backed Bumpers
Distribution	Lab Stoppers
Vibration Mounts	Tips & Caps
Grommets	Cord Stock
Bumpers	Suction Cups
Gaskets	Rubber Washer
Bushings	O-Rings
Stock & Custom Parts	Sheet, Sponge & Matting
Molded & Extruded	Custom Fabrication
Military Grommets	Blanket Service
End Caps	Inventory Management & Releases



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